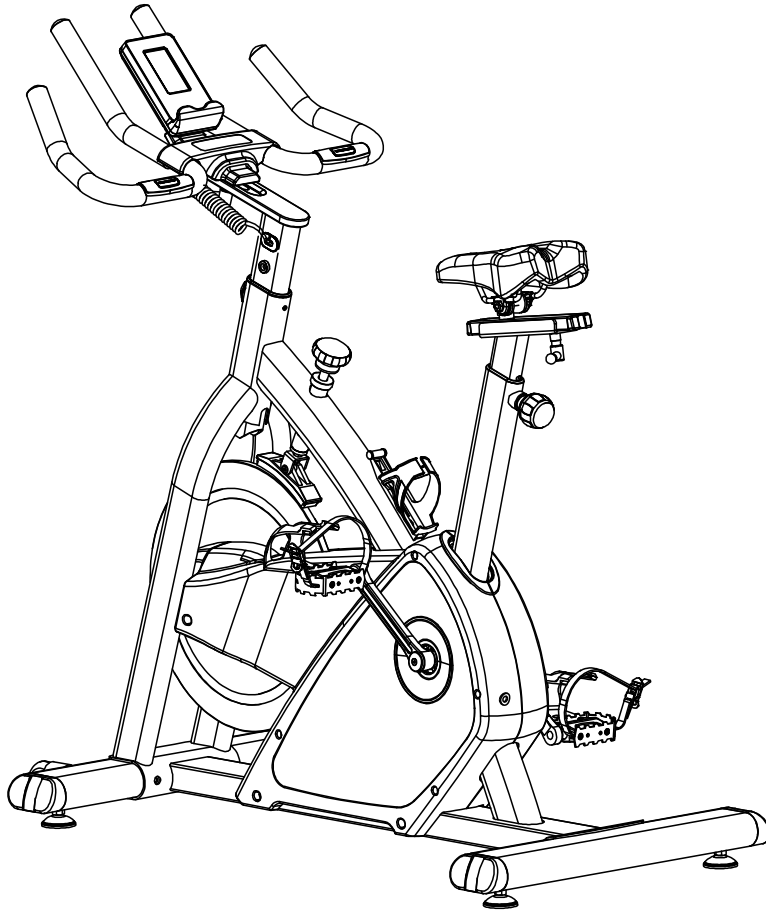


DIAMONDBACK *FITNESS*

510ic

**INDOOR CYCLE
OWNER'S MANUAL**

510ic Owner's Manual



510ic Indoor Cycle

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INTRODUCTION

Congratulations on the purchase of your new Diamondback Fitness computer-controlled indoor cycle. You have made a great choice and are about to enjoy one of the most effective and technically-advanced methods of low-impact cardio-vascular exercise available today.

Founded in 1991 as an off-shoot of the legendary bicycle company, Diamondback Fitness was in many ways a complimentary addition to the Diamondback brand. One might even say this extension grew as a natural evolution...an evolution from classic outdoor bicycle usage, toward indoor-based cycling and cross training. It turns out that many fitness enthusiasts were searching for ways to maintain conditioning during times of inclement weather or simply looking for new and different cross-training options.

This trend still continues today, twenty years later, as the strong Diamondback brand resonates with both the boomers who grew up with the bicycles, as well as the younger generations riding them today.

Diamondback Fitness continues to build upon this legendary brand identity by offering the cardio enthusiast a full line of upright exercise bikes, recumbent cycles, and elliptical trainers, each offering superior value and quality with intuitive and visually-appealing design. Let's just say, we are already planning our next twenty years.

Thank you for choosing Diamondback Fitness.

For more information or questions regarding your equipment, please visit our website at www.diamondbackfitness.com.

SAFETY INSTRUCTIONS & WARNINGS

Every piece of Diamondback Fitness equipment is built for maximum safety and meets or exceeds all applicable domestic and international standards. However, certain precautions must be taken when operating any piece of fitness equipment.

NOTE: Please read the entire owner's manual before operating the unit. Save this manual for future reference.

Cautions – For Safe Operation

- Keep hands and feet away from all moving parts and pinch points.
- If you have a history of heart disease, high blood pressure, diabetes, chronic respiratory diseases, elevated cholesterol, or if you smoke cigarettes or experience any other chronic diseases or physical complaints, consult with a physician before beginning any exercise program.
- If overweight or above the age of 35, consult with your physician before beginning an exercise program.
- Pregnant women should consult with their physician before beginning an exercise program.
- If you experience dizziness, nausea, chest pains or other abnormal symptoms during exercise, stop the exercise session immediately and consult your physician.
- Consume water before, during and after each exercise session.

Warnings – To Reduce the Risk of Injury to Yourself and Others

- To ensure proper functioning of your unit, do not install attachments or accessories not provided or recommended by Diamondback Fitness.
- Always wear proper clothing and shoes when exercising.
- User weight is not to exceed 300 pounds (136 Kg) for the 510ic.
- Keep children away from the unit. Hands and feet may become entangled with the moving parts and could result in serious injury.

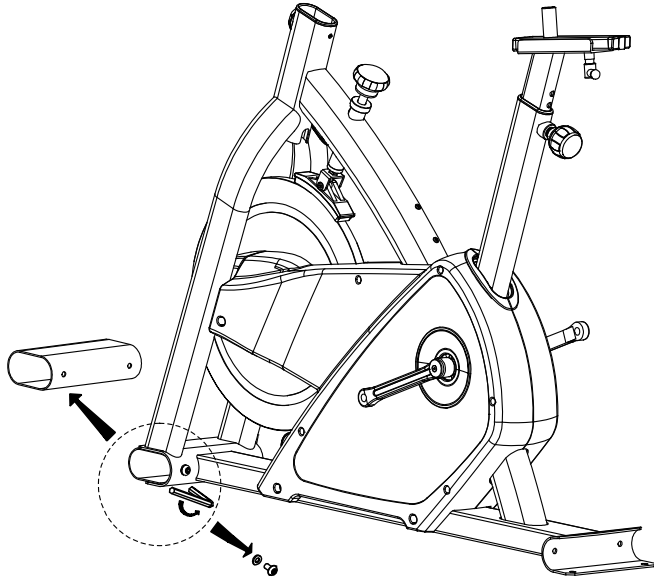
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- Place the unit in an area that will meet minimum clearance requirements:
 - front & sides = 24 inches (61cm)
 - rear = 12 inches (30.5cm)
- The unit is intended for indoor use only.
- Place the unit on a solid, level surface. Always adjust the leveling feet before using to ensure stability.
- Ensure all adjustment knobs and levers are fastened securely before using the unit and after making an adjustment.
- Use the handlebars when stepping on and off the unit.
- The unit is heavy. Do not attempt to move alone.
- Never operate the unit if it is damaged or broken. Contact Diamondback Fitness or your dealer for service.
- Please unplug the unit after exercising.
- Always unplug the unit from the power source before moving or servicing.
- Do not remove the covers or other components without consulting Diamondback Fitness or an authorized dealer.

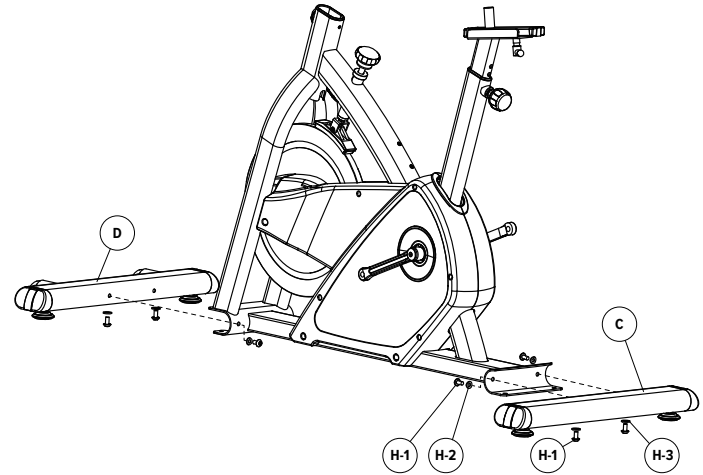
CARTON CONTENTS

Item	Description	Qty
A	Console	1
A-1	Console Fixing Screw	4
B	Handlebar Post	1
B-5	Handlebars	1
B-11	Heart Rate Console Wire	1
B-13	Wire Harness (Upper)	1
C	Rear Stabilizer Assembly	1
D	Front Stabilizer Assembly	1
D-1	Leveling Foot Assembly	4
D-2	Leveling Foot Lock Nut	4
F-16	Power Input Jack	1
F (L&R)	Pedal, Clip & Strap Assembly (pair)	1
G	Main Frame	1
G-1	Water Bottle Cage Assembly	1
G-6	Stem/Seat Post Adjustment Knob	1
G-9	Wire Harness (Lower)	1
H-1	Stabilizer Assembly Fixing Screw	8
H-2	Stabilizer Assembly Curved Washer	4
H-3	Stabilizer Assembly Flat Washer	4
H-4	Handlebar Adjustment Lever	1
H-5	Adjustment Lever Washer	1
K	Assembly Hardware / Tool Kit	1
L	Saddle	1
L-5	Fore-Aft Adjustment Lever	1
M-1	Emergency Stop Knob	1
N	Power Supply/Adaptor	1

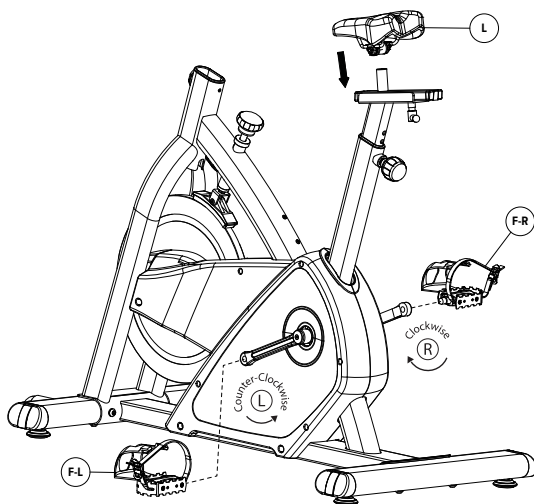
510ic ASSEMBLY INSTRUCTIONS



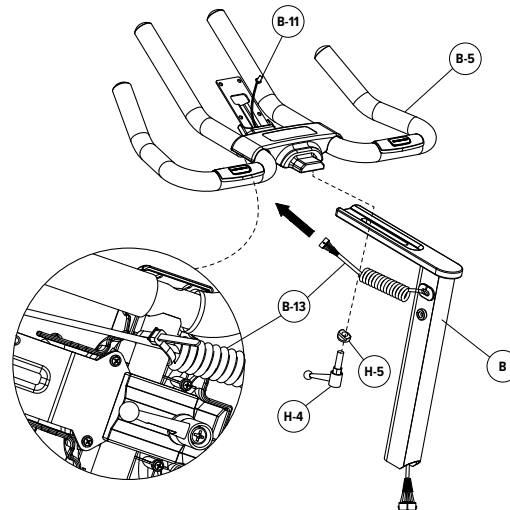
- Unpack the 510ic from the carton. Please recycle.
- Verify the carton contains all parts from the list.
- Remove the blocking (the short section of tubing installed at the factory to prevent damage to the front frame during shipping) by removing the two fixing screws shown in Figure 1 above. Discard this piece.



- Align the front stabilizer (**D**) with the receiver located in the front of the frame, and loosely install four (4) **H-1** bolts, two (2) curved washers (**H-2**) and two (2) flat washers (**H-3**), making sure that the correct shape of washers are installed on their corresponding surface profile; i.e. flat washer on the flat surface, etc. When all bolts have been inserted, tighten for final installation.
- Repeat this process for the rear stabilizer assembly (**C**).

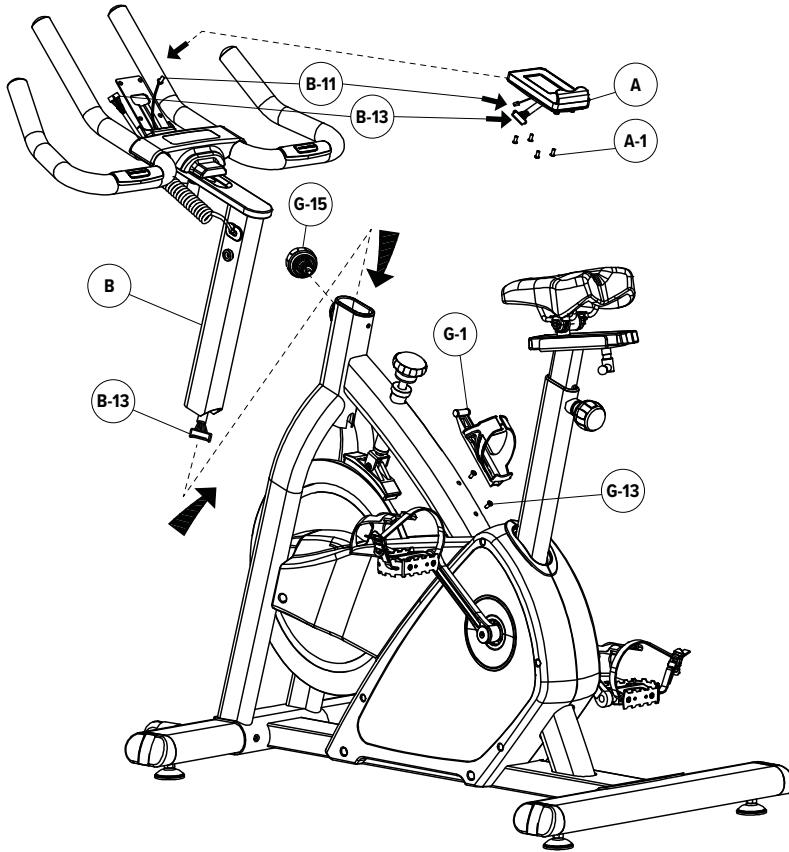


- Install the saddle (**L**) onto the seat post and tighten with the included wrench.
- Install the pedals (**F-L & F-R**) into the crank arms. Threading the left pedal (marked with an “L”) by hand onto the left crank with a **counter-clockwise rotation**. Once pedal is seated correctly by hand, you can use the pedal wrench to tighten. **Do not cross-thread the cranks/pedals.** The pedal must be tight and installed completely to prevent future damage to the cranks.
- Repeat the pedal installation steps for the right side, noting that the pedal will thread into the right crank with a **clockwise rotation**.

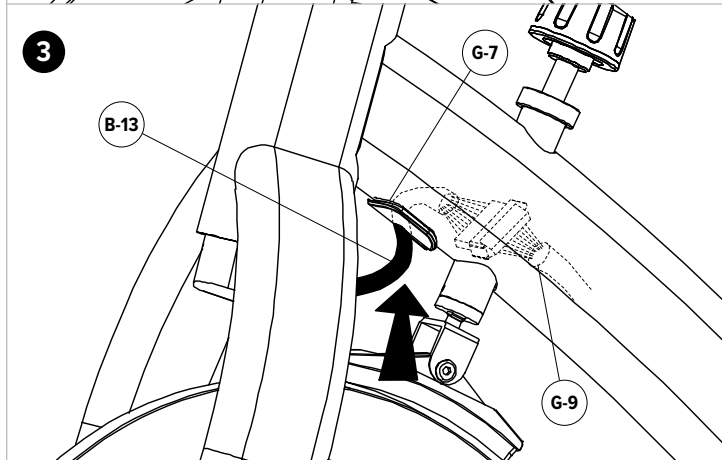
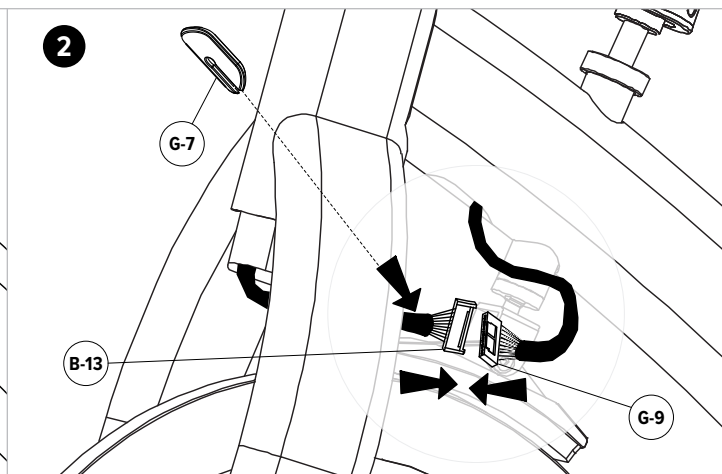
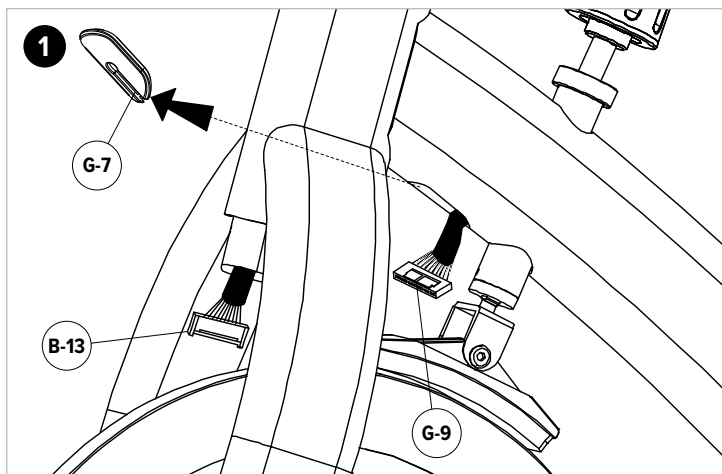


- Install the handlebar assembly by aligning the handlebars (**B-5**) onto the handlebar mast (**B**).
- Secure by threading the adjustment lever (**H-4**) and washer (**H-5**) through the slot in the handlebar mast (**B**) and into the bottom of the handlebar (**B-5**).
- Slide the wire (**B-13**) underneath the handlebars (**B-5**) and through the loose ziptie attached to the bottom of the handlebars.
- Next, tighten the ziptie so the wire (**B-13**) is secure to the bottom of the handlebars (**B-5**).

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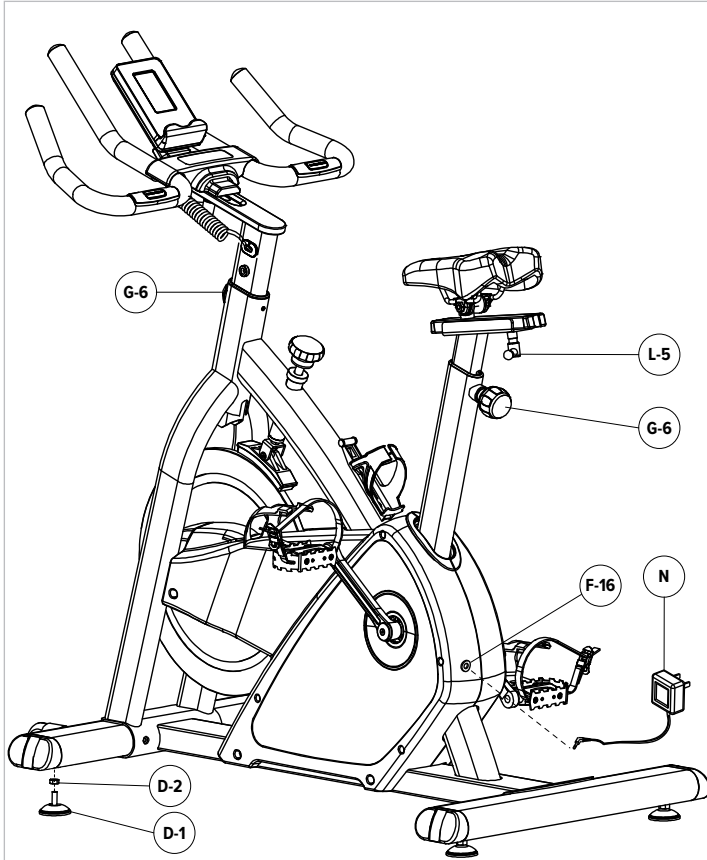


- Insert the handlebar/stem assembly into the receiver on the main frame, paying care not to pinch the wire harness connector **(B-13)**.
- Loosen the stem height adjuster knob **(G-15)** with two or three counter-clockwise rotations. Adjust the stem/handlebar assembly to the **lowest position** by pulling outward on the knob to disengage the pop-pin. If the stem assembly does not drop, loosen the knob further and pull outward on the knob again. Repeat these steps again if necessary.
- Remove the four console fixing screws **(A-1)** from the back of the Console **(A)** and set them aside.
- Plug the Upper Wire Harness Connector **(B-13)** and the Heart Rate Console Wire **(B-11)** into the matching connectors on the back of the Console **(A)**. Make sure both connections are firmly connected and clicked into position.
- Position the console above the mounting plate located on the Handlebar Mast **(B)**. Be careful feeding excess wires into the opening of the Handlebar Mast **(B)** while positioning the console.
- Reinstall the four (4) fixing screws **(A-1)** through the underside of the plate and into the console. Tighten the four screws only after all four have been started by hand.
- Install the Water Bottle Cage **(G-1)** using the 2 Water Bottle Cage Assembly Screws **(G-13)**.



- Remove rubber grommet (**G-7**) from the frame and wire harness (**G-9**) of the bike as shown in picture 1.
- Once the grommet is removed from the frame and wire harness (**G-9**), connect wire harness (**B-13**) and (**G-9**) as shown in picture 2.
- After the two wires are connected, push the connection into the hole located on the frame and reattach the rubber grommet (**G-7**) onto the wire harness (**B-13**). Then insert the rubber grommet into the hole on the frame as shown in picture 3.

FINAL INSTALLATION & SETUP



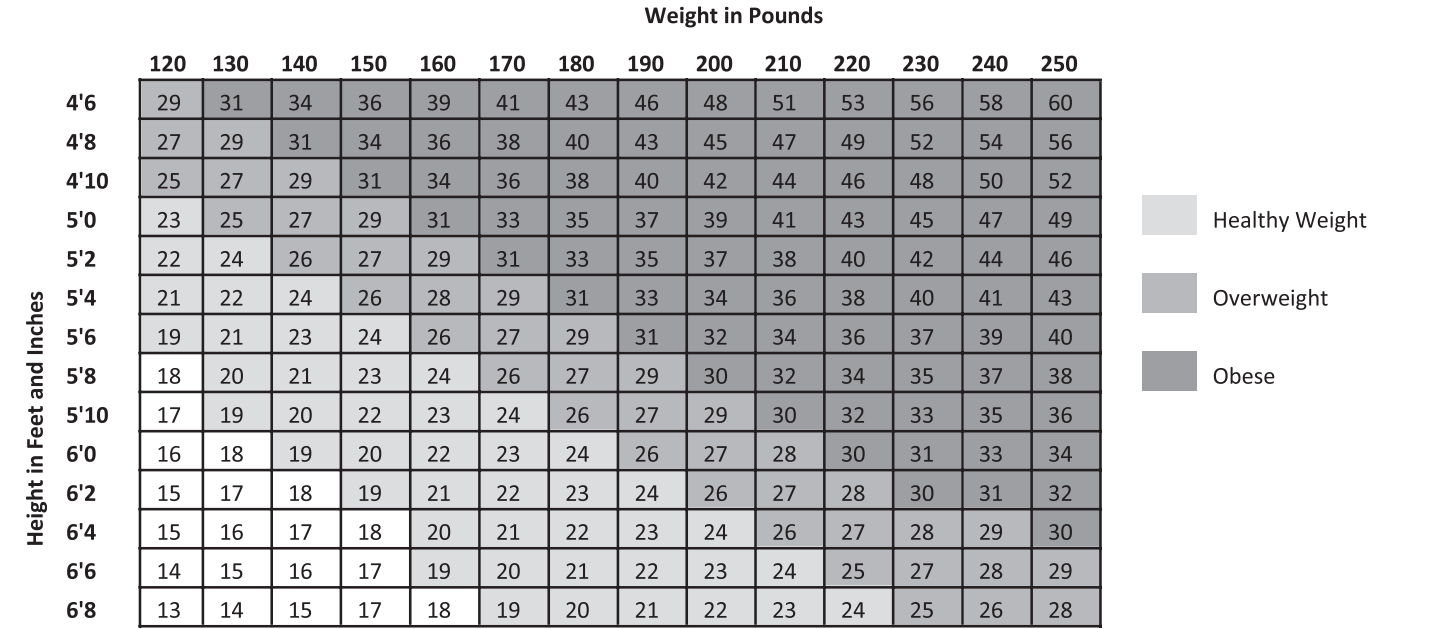
- **Moving and Positioning the Unit.** Move the 510ic into the desired final position by carefully raising the rear end of the unit until the wheels located in the front stabilizer contact the floor. Leave room around the unit for safe operation and sufficient air flow.
- **Leveling the Unit.** Level the unit by rotating the four leveling feet (**D-1**) located in the stabilizer bars. Lock the feet into position by tightening the lock nut (**D-2**) upward, against the frame.
- **Final Adjustments – Up/Down.** Raise and lower the stem and handlebar assemblies by loosening the adjuster knobs (**G-6**) with a couple of counter-clockwise rotations. While supporting the assembly, pull the knob outward, away from the frame, to disengage the pop-pin. Raise or lower the assembly as desired, releasing the knob to reengage the pop pin. Tighten the knob to lock the assembly in place.
- **Final Adjustments – Fore/Aft.** Fore-aft adjustment for the seat is made by loosening the levers (**L-5**). Rotate the lever to the left to loosen. If the lever movement is inhibited by the frame or other components, pull the lever downward to reposition the lever and release. Continue to loosen. Only ¼ turn should be required to loosen or tighten the levers. Position the seat slide and secure the levers.
- **Power the Unit.** Plug one end of the power adaptor/charger (**N**) into a 120V power source. Plug the opposite end into the power input jack (**F-16**) found on the rear end of the plastic housing.

WORKOUT GUIDELINES

Good Health is an Exercise in Common Sense

In the study titled, “The Surgeon General’s Call To Action To Prevent and Decrease Overweight and Obesity”, the surgeon general indicates that 61% of American adults are either overweight or obese. The study indicates that being overweight increases the risk of health problems, such as heart disease, certain types of cancer, as well as Type-2 diabetes among other afflictions.

Body Mass Index; BMI = (weight (lb) ÷ height² (in)) x 703



Note: Chart applies to adults aged 20 years and older

Heart Rate is an Important Key to Your Exercise

The Surgeon General also released a report on physical activity and health. This report dictates that exercise and fitness are beneficial for a person's health and reiterated the need for exercise as a key component for disease prevention and healthier living.

If exercise intensity is too low or too high, no gains will be made in fitness. If the intensity is too low, the stress levels are ineffective. If the intensity is too high, injury or fatigue may set your exercise program back as you try to recover.

The best way to determine exercise intensity is to monitor your pulse rate. Your heart rate can easily be determined by counting the number of heart beats per minute at the chest, wrist or the carotid artery on your neck. It is difficult however to count your own pulse while exercising as it is not possible to count fast enough to accurately track the number of beats per minute. This Diamondback Fitness 510ic is equipped with contact heart rate sensors.

Calculated Maximum Heart Rate & Target Training Zone

Your calculated target heart rate, or the ideal intensity needed to improve cardiovascular fitness, depends primarily upon your age rather than your current state of fitness. If the exercise intensity is too low or too high, only modest gains will be made in strength and cardio-vascular fitness. A workout at a very low intensity will not offer maximum benefits. Conversely, if the workout intensity is too high, injury or fatigue may slow the progression of your exercise goals as the body attempts to recover.

Note: It is most effective to train at a heart rate between 60% and 85% of your maximum heart rate. Maximum heart rate is calculated as a percentage of your maximum heart rate (estimated as 220 beats-per-minute minus your age).

To calculate your maximum heart rate and find the appropriate target training zone, use the following formulas. For example, the following estimation would be relevant for a 35 year-old user:

- $220 - 35 = 185 \text{ Bpm}$ ($220 - \text{Age} = \text{Calculated Maximum Heart Rate in Beats-per-minute/Bpm}$)
- $0.60 \times 185 = 111 \text{ Bpm}$ ($60\% \text{ of } 185 \text{ BPM [Calculated Maximum Heart Rate]} = 111 \text{ Bpm}$)
- $0.85 \times 185 = 157 \text{ Bpm}$ ($85\% \text{ of } 185 \text{ BPM [Calculated Maximum Heart Rate]} = 157 \text{ Bpm}$)

Based on these calculations, the recommended heart rate training zone for this user would be between 111 Bpm ñ 157 Bpm. The graph below displays the recommended heart rate training zone for users twenty years of age to seventy-five years of age.

WORKOUT QUALITY & QUANTITY

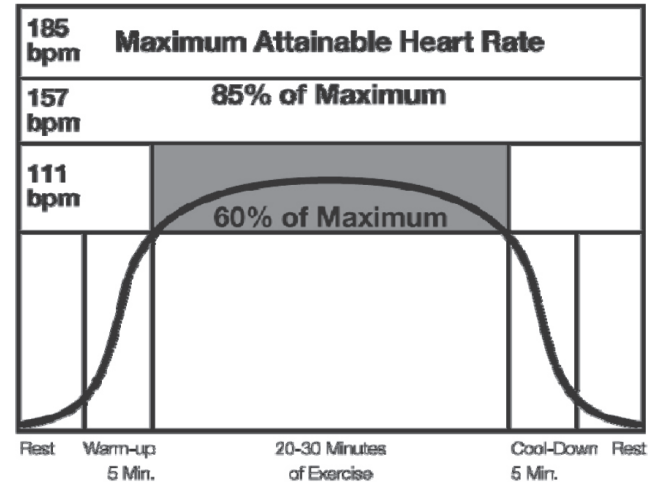
It is recommended that you accumulate at least thirty (30) minutes of physical activity most days of the week. Physical activity should be initiated slowly and the intensity should be increased gradually. You should select activities that you enjoy and can fit into your daily life. Having Diamondback Fitness equipment at home certainly gives you the comfortable and convenient workout you want.

The American College of Sports Medicine makes the following recommendations for the quantity and quality of training for developing and maintaining cardio-respiratory fitness in healthy adults:

- An activity that uses large muscle groups, maintained continuously, and is rhythmical and aerobic in nature.
- Duration: 20 to 60 minutes of continuous aerobic activity, including a warm-up and cool-down period for each session.
- Frequency: 3 to 5 times per week.
- Intensity: 60% to 85% of maximum heart rate.

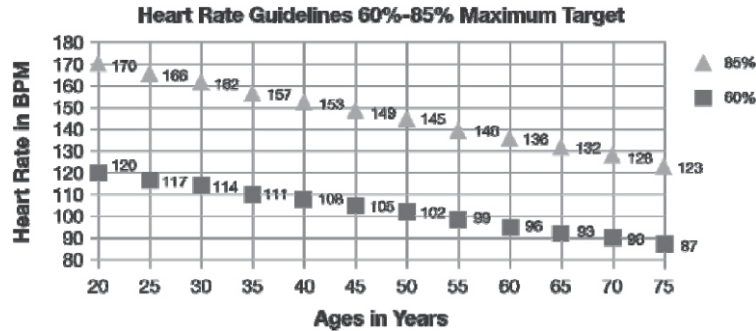
In addition to aerobic exercise, strength training of moderate intensity twice per week is recommended. Women especially may benefit from weight-bearing exercises. Select activities you enjoy and can fit into daily life. Having Diamondback Fitness equipment at home offers you the opportunity to work out without going to the gym.

Typical Target Zone Exercise Patterns for 35 year-old



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The graph below displays the recommended heart rate training zone for users twenty years of age to seventy-five years of age.



Get a Smart Start on Exercising

Anyone over the age of 35, as well as younger persons whom are overweight, should check with his/her physician before commencing an exercise program. Persons who have diabetes or high blood pressure, a family history of heart disease, high cholesterol or have led sedentary lifestyles should protect themselves with a medical check-up and stress test administered by a healthcare professional.

- Stretching and massaging major muscles (such as your quadriceps) following a workout session will aid in the dissipation of lactic acid and speed your body's recovery.
- The first few minutes of your workout should be devoted to warming up the muscles before a vigorous workout. Concentrate on raising your heart rate slowly.
- After an aerobic workout of roughly 20-30 minutes, spend 10 minutes gradually reducing your heart rate by moving slower or with less resistance.

NOTE: Start slow, with intensity low until you build up endurance and strength. Always consult your physician before beginning any exercise program.

CONSOLE OVERVIEW & GENERAL NOTES

A primary feature of the 510ic is the ability to control and monitor the user's workout program via the brilliant LCD console. At any time, the user may view their Speed, RPM, Elapsed Time, distance, Watts, Calories and Pulse Rate.

Connect the included power supply/adaptor to a 120V power source. Plug the opposite end into the 510ic power input jack found midway up at the rear of the machine. To avoid damage and danger, use only the power supply/adaptor that was designed for the 510ic.

To provide power to the display console and computer, begin pedaling at a rate exceeding fifteen (15) revolutions per minute.

To conserve energy, the console will automatically power down after sixty (60) seconds of inactivity.

CONSOLE KEYPAD FUNTION



Start-Stop Key.
Start or Stop workout.



Up & Down Arrow Keys.
Increase and decrease resistance level.
Setting selection



Mode / Enter.
Confirm setting or selection.



Fit Test Key.
Test heart rate recovery status.



Reset Key.
Press and hold for 2 seconds, computer will reboot from user setting. Return to main menu during preset workout value or stop mode.

CONSOLE LCD DISPLAY



Time: Count up – No preset target, Time will count up from 00:00 to maximum 99:59. Each increment is 1 minute. Count down – If training with preset Time, Time will count down from preset to 00:00. Each preset increment is 1 minute between 00:00 to 99:00.



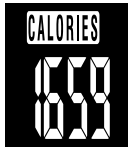
Speed: Displays current training speed. Maximum speed is 99.9 KM/H or MPH.



RPM: Displays the Rotation Per Minute. Display range 0~15~999



Distance: Accumulates total distance from 0.00 up to 99.99 KM or Miles. The user may preset target distance data by using UP/DOWN button. Each preset increment is 0.1KM or Mile between 0.00 to 99.90.



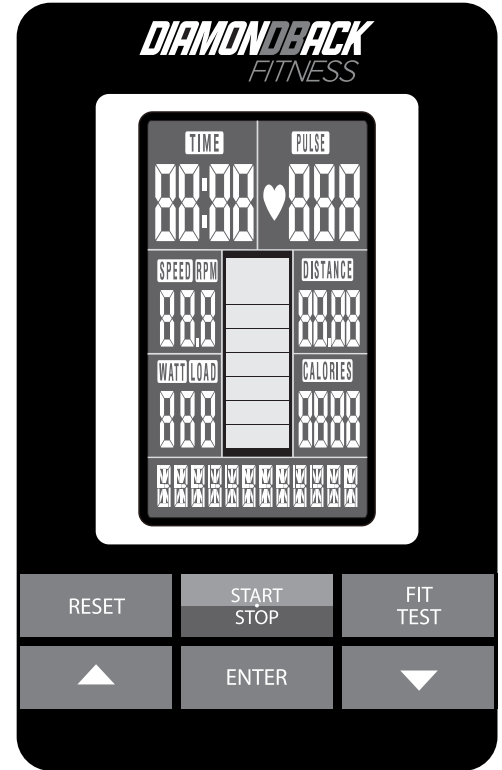
Calories: Tracks calorie consumption during training from 0 to maximum 9999 calories. (This data is a rough guide for comparison of different exercise sessions and should not be used in medical treatment.)



Pulse: User may set up target pulse from 0 – 30 to 230; and computer buzzer will beep when actual heart rate is over the target value during workout.



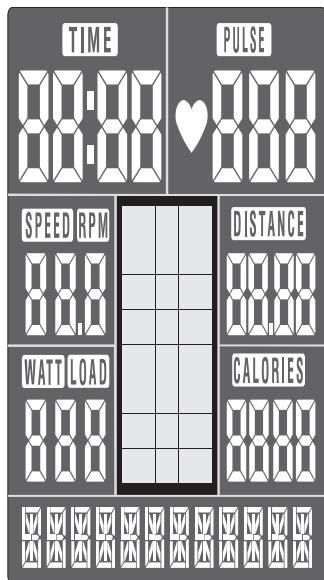
Watts: Display current workout watts. Display range 0~999.



CONSOLE OPERATION

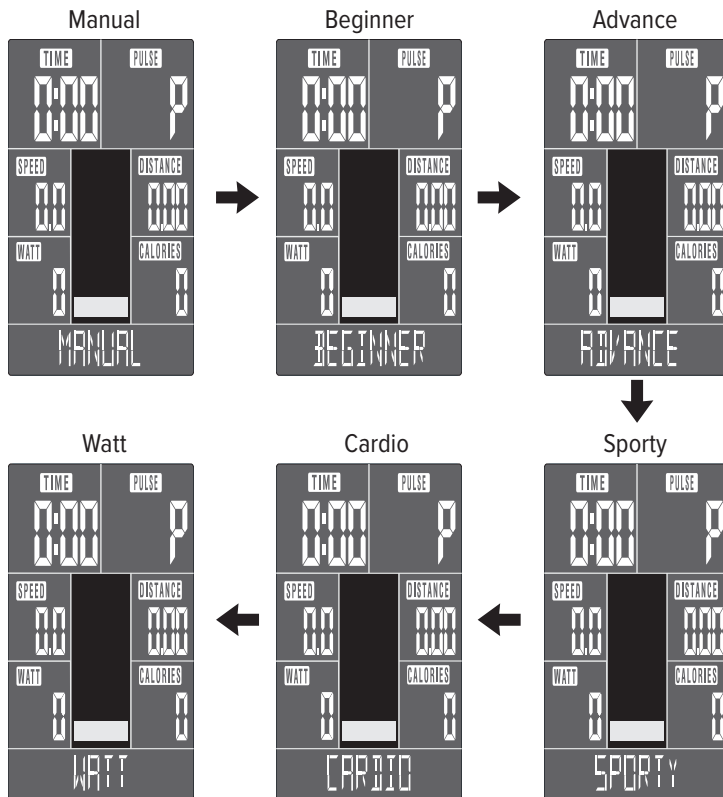
POWER ON.

Plug in power supply, computer will power on and display all segments on LCD for 2 seconds.



WORKOUT SELECTION.

Use UP or DOWN (Encoder) to select workout.



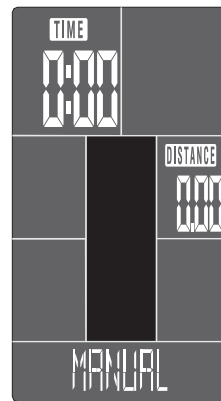
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MANUAL MODE. Press START in main menu to start workout in manual mode.

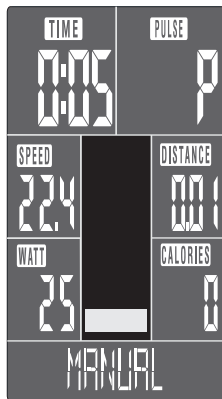
1. Use UP or DOWN (Encoder) to select workout program, choose Manual and press MODE / ENTER.



2. Use UP or DOWN (Encoder) to set TIME, DISTANCE, CALORIES, PULSE and press MODE / ENTER to confirm.



3. Press START/ STOP keys to start workout. Use UP or DOWN (Encoder) to adjust load level. Load level will display in WATT window.



4. Press START/STOP keys to pause workout. Press RESET to return to main menu.

BEGINNER MODE. Four program selection.

1. Use UP or DOWN (Encoder) to select workout program, choose Beginner and press MODE / ENTER.

2. Use UP or DOWN (Encoder) to select Beginner program 1~4 and press MODE / ENTER.



3. Use UP or DOWN (Encoder) to set TIME.

4. Press START/STOP key to start workout. Use UP or DOWN (Encoder) to adjust load level.

5. Press START/STOP key to pause workout. Use RESET to return to main menu.

ADVANCE MODE. Four program selection.

1. Use UP or DOWN (Encoder) to select workout program, choose Advance and press MODE / ENTER.

2. Use UP or DOWN (Encoder) to select Advance program 1~4 and press MODE / ENTER.



3. Use UP or DOWN (Encoder) to set TIME.

4. Press START/STOP key to start workout. Use UP or DOWN (Encoder) to adjust load level.

5. Press START/STOP key to pause workout. Use RESET to return to main menu.

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SPORTY MODE. Four program selection.

1. Use UP or DOWN (Encoder) to select workout program, choose Sporty and press MODE / ENTER.

2. Use UP or DOWN (Encoder) to select Sporty program 1~4 and press MODE / ENTER.



3. Use UP or DOWN (Encoder) to set TIME.

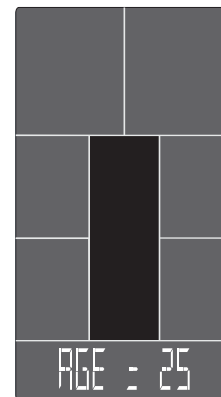
4. Press START/STOP key to start workout. Use UP or DOWN (Encoder) to adjust load level.

5. Press START/STOP key to pause workout. Use RESET to return to main menu.

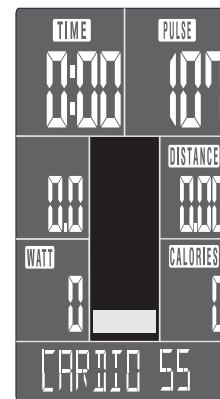
CARDIO MODE. Target Heart Rate Training Mode.

1. Use UP or DOWN (Encoder) to select workout program, choose Cardio and press MODE / ENTER.

2. Use UP or DOWN (Encoder) to select Age.



3. Use UP or DOWN (Encoder) to select 55%, 75%, 90% or TAG (Target H.R.) (default 100).



4. Press START/STOP key to start workout. Use UP or DOWN (Encoder) to adjust load level.

5. Press START/STOP key to pause workout. Use RESET to return to main menu.

WATT MODE. WATT constant training mode.

1. Use UP or DOWN (Encoder) to select workout program, choose WATT and press MODE / ENTER.

2. Use UP or DOWN (Encoder) to set WATT target. (default 120).



3. Use UP or DOWN (Encoder) to set TIME.

4. Press START/STOP key to start workout. Use UP or DOWN (Encoder) to adjust Watt level.

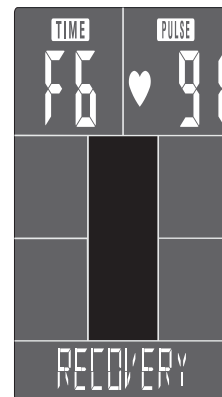
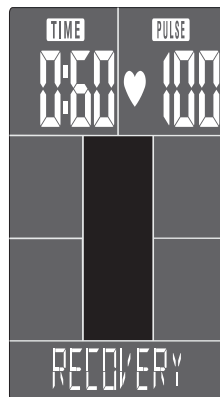
5. Press START/STOP key to pause workout. Use RESET to return to main menu.

FIT TEST.

At the end of your workout use hand grips or wireless chest strap and press FIT TEST key.

All function display will stop except "TIME" and will count down from 00:60 to 00:00

Screen will display your heart rate recovery status with the F1, F2.... to F6. F1 is the best, F6 is the worst.



Keep exercising to improve your heart rate recovery status.

Press the FIT TEST button again to return the main display.

TROUBLESHOOTING

Problem: The display will not light up.

Solutions:

1. Check the AC Power Supply, make sure there is power to the plug in / wall outlet.
2. Pedal at a speed exceeding 15 RPM.
3. Check all wire connections, disconnect and reconnect all wires put together during assembly. Look at all connectors while disassembled, make sure no wires are pulled out and that no pins are bent and or pushed in.

Problem: Loose or clicking pedals.

Solution:

1. Tighten the pedal and or crank arms.

Problem: Plastics misaligned or rubbing sound.

Solution:

1. Loosen screws, realign plastic side case and tighten.
2. Check brackets.

Problem: Seat wobble or clicking.

Solution:

1. Tighten seat post knob—make sure pin is in hole.
2. Tighten seat post bracket.

Problem: Handlebars wobble or clicking.

Solution:

1. Tighten handlebar mast knob—make sure pin is in hole.

Problem: Display segments for a functioning program are not visible, or an error messages appears.

Solution:

1. Perform hard reset by removing the 4 Phillips screws on the back of the console and disconnecting the main wire harness. Let it sit for a period of 3 to 5 minutes, then plug it back in.
2. Replace the console.

For all other issues please contact customer support at support@diamondbackfitness.com. Also please be prepared to send a video or picture of the issue with a detailed explanation to help diagnose the problem.

MAINTENANCE

All Diamondback Fitness products are engineered for years of near-silent operation. Let noise be your first indication that a repair or adjustment is required. Please, discontinue use immediately and contact customer support or Diamondback Fitness Dealer if an unusual noise, scraping, knocking, grinding or vibration is detected. Often, a minor issue will become a major repair if ignored and use is continued.

Prior to each workout, confirm that all adjustment levers and screws are tightened.

Tighten crank arms once per month. Loose cranks arms will become damaged and are not covered under the Warranty.

Your Diamondback Fitness product is manufactured of the most durable materials available. The plastics are molded of strong and chemical-resistant ABS and PVC. The frame is produced of high-tensile steel and protected with an industrial-grade, powder paint coating for the highest level of corrosion resistance. It is important to note however, that perspiration can be extremely corrosive if allowed to accumulate on the machine. After training, always wipe down the unit with a mild soap solution followed by a thorough drying with a clean towel. Locating a small spray bottle and towel near the unit will help ensure that your Diamondback Fitness equipment looks new for many years.

NOTE: Perspiration is very corrosive and if allowed to remain on the machine, will cause discoloration, fading, rust and odors. Unfortunately, these conditions are not covered under the Warranty Policy.

WARRANTY INFORMATION

Diamondback Fitness warrants this unit to be free from defects in material and workmanship under normal use in the home environment. Diamondback Fitness's obligation under this warranty is limited to the repair or replacement of any defective part, provided free of charge. This warranty is extended to the original purchaser. The following conditions apply:

Who is Covered

The warranty is extended to the individual whose name appears on the original sales receipt and may not be transferred to any other individual or legal entity.

To Obtain Service

To obtain service, you must contact Diamondback Fitness customer support at support@diamondbackfitness.com

Proof of Purchase

Proof of purchase from a Diamondback Fitness Authorized Dealer or Diamondbackfitness.com will be required.

What is Covered – For Interior Residential Use Only.

- | | |
|-----------------------|---|
| • Frame | Limited lifetime warranty; covers defects in welds, materials, and workmanship (some exclusions apply). |
| • Brake | Limited lifetime warranty |
| • Parts & Electronics | 3 years |
| • Labor | 1 year |
| • Wear Items | 90 days |

Note: If proof of purchase cannot be confirmed, the Warranty's coverage period will begin on the date six (6) months after the date of manufacture.

Note: Limited lifetime refers to warranty coverage of the unit's expected service life, not the lifetime of the purchaser. The expected lifetime of this unit is five (5) years from the date of purchase although other factors can extend this period. Support and maintenance of the unit may become difficult or impossible after this period expires.

Voided Warranty

The warranty does not apply to any failure of the product or its components due to alterations or modifications, misuse and abuse, accidental damage, lack of maintenance or improper assembly. Improper assembly can be avoided if the unit is assembled by an authorized technician. Damage due to improper assembly is not covered by the warranty. Common assembly errors can include damaged wire harnesses, stripped screws and nuts, crank arms or damaged threads.

If the serial number has been removed, altered or defaced, the warranty for the affected unit is voided.

Parts & Service

Contact Diamondback Fitness support or the dealer that originally sold the unit. If you have moved, or the retailer is unavailable, contact us at support@diamondbackfitness.com to help locate an alternate Authorized Dealer.

Diamondback Fitness is not responsible for securing warranty service and/or honoring extended warranties provided by dealers.

NOTE: Authorized service technicians do not reside in all areas of the country. If you live beyond the reasonable service area of a metropolitan area, Diamondback Fitness may not be able to support the labor portion of the product warranty. Travel fees charged by technicians are not covered by the warranty.

Other Exclusions

The warranty for this unit is void if it is placed in commercial or light commercial environments such as health clubs, schools, hotels, condominium common areas, correctional facilities, or any other non-residential setting. The warranty will not be honored if this unit is employed for commercial or rental purposes. This unit is for indoor use only.

Additional Rights

This Warranty is expressly in lieu of all other warranties, and any implied warranties of merchantability or fitness for a particular purpose created hereby, and are limited to the same duration as the express warranty herein. Diamondback Fitness shall not be liable for any incidental or consequential damages. Some states do not allow the exclusion or limitations of implied warranties, incidental or consequential, so the above limitations and exclusions may not apply to you.

Retailers and wholesale outlets for Diamondback Fitness products are not authorized to modify this warranty in any way.

This warranty gives the original owner specific legal rights. Other additional rights may vary from state to state.

Although current at the time of this printing, specifications for this model may have changed in our continuing effort for improvement. Diamondback Fitness reserves the right to modify and improve the specifications of its products without prior notice

PURCHASER'S REFERENCE INFORMATION

Product Name: Diamondback Fitness 510ic Indoor Cycle

Serial Number: E_____

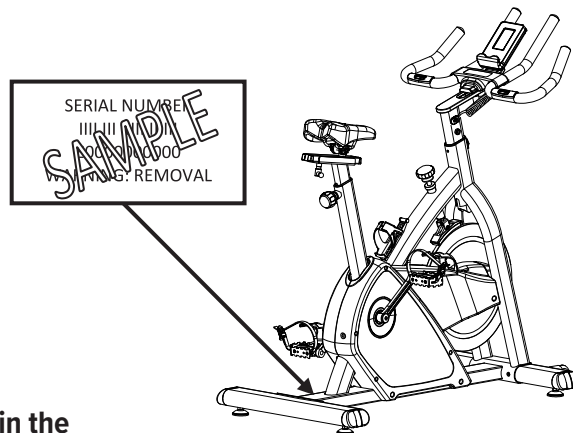
Record the serial number here.

Serial Number Location

The serial number will be located on the main frame just behind the plastic enclosure (see figure to the right).

Record of Purchase

NOTE: Please record details associated with the purchase of your Diamondback Fitness 510ic below. This information will be required in the event the unit requires future service. ATTACH THE PURCHASE RECEIPT.



Dealer Name: _____ Delaler Phone: _____

Dealer Address: _____

Date Purchased: _____ Dealer Contact Name: _____

DIAMONDBACK FITNESS

<http://www.diamondbackfitness.com>

